

A close-up photograph of a dark-stained wood cabinet door. A horizontal, brushed metal pull handle is mounted on the door. The wood grain is vertical and runs through the entire image. The lighting is soft, highlighting the texture of the wood and the metallic sheen of the handle.

P R E M I E R

C U S T O M - B U I L T C A B I N E T R Y



**P R E M I E R**  
CUSTOM-BUILT  
CABINETS

BEAUTIFUL | SMART | DURABLE



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## ABOUT PREMIER CUSTOM-BUILT CABINETRY

Premier Custom-Built Cabinetry was born out of a passion for crafting fine custom cabinetry. Employing a small group of experienced craftsmen, Marlin Horst started the company in 1991 in Lancaster County, Pennsylvania, where some of the world's finest cabinetry is built. Marlin believed that the company's success depended upon simply being faithful to his values of excellence, teamwork and giving back to the community. With those goals in mind, Marlin and his team began to build both a world-class product and organization.

As the company prospered, Premier began attracting gifted craftsmen and loyal design partners. Through the next fifteen years Premier became known for their quality products and association with the most talented designers in the country. Premier's customers loved the beautiful and durable cabinetry that was backed by integrity of craft and company. It was during these years that Premier created a unique and recognizable identity and firmly established itself as a national leader in the highly demanding, ultra high-end cabinetry market.

As an industry leader that relies on the use of natural resources, environmental stewardship is a fundamental principle in our value, vision and mission statements. We are determined to create products with a more





ecologically and socially responsible future. Premier Custom-Built Cabinetry is committed to the development of processes that create high-end and totally custom products using sustainable manufacturing and business practices. Being an industry leader in design and manufacturing we recognize and accept our responsibility for environmental leadership and accountability.

We invite you to explore this book, examine our capabilities and enjoy a few samples of the thousands of successfully completed projects in our portfolio. It is with great pride that we showcase our process, products and completed projects. We look forward to partnering with you on your next project.

*"I have been blessed to have a tremendous group of people to partner with over the years. Our fine craftsmen, design associates, vendors and especially each of our valued clients have made our success possible. We look forward to serving you next!"*

Marlin Horst

Founder

Premier Custom-Built Cabinetry





## MISSION STATEMENT

### MISSION

Premier Custom-Built Cabinetry is a high-end residential cabinetry manufacturing company that offers a superior employment experience for employees, exceptional business opportunities for designers, a premium product to customers and value to the community through service and stewardship.

### VISION

Premier Custom-Built Cabinetry will be a leading contributor to excellence in the cabinetry industry through collaboration with highly motivated partners committed to product innovation and creativity.

### CORE VALUES

We attempt to honor God in all we do by:

Encouraging Teamwork

Pursuing Excellence Passionately

Serving Those We Lead

Demonstrating Stewardship of Resources





## PROJECT MANAGEMENT AND ENGINEERING

Premier Custom-Built Cabinetry bridges the Art of Design and the Science of Manufacturing through the expertise and experience of its project managers. From a project's inception, every design is managed exclusively by a single project manager, thereby allowing each project individual attention. Our project managers are known for their careful attention to the details of communication, client expectations and product specifications. This is essential given the complexity and uniqueness of each job. Our project-engineering department is unrivalled in the industry. Our engineers have extensive product knowledge along with a keen understanding of materials, hardware options and applications allowing each project to reach its full aesthetic and functional potential.







- 1** This custom television lift positioned behind a sink base cabinet was fully engineered and installed at Premier.
- 2** The same television in its exposed position. When retracted, a custom-cut countertop conceals the television so that the homeowner can enjoy the beautiful bay view.
- 3** Fit and function were carefully considered with the application of this hardware. The cabinet doors were engineered to provide maximum accessibility without touching the ceiling.
- 4** A television is seamlessly incorporated into Fumed Oak cabinetry. An open door reveals convenient storage and the cabinet's custom-fitted design.
- 5, 6** The full integration of cabinetry and appliances has always been a challenge for the custom cabinet industry. Careful review, reengineering and testing of appliance specifications allows for unparalleled execution of crucial design elements.
- 7** Unique, under-counter bench seating reveals an uber-functional island.





## NATURAL MATERIALS

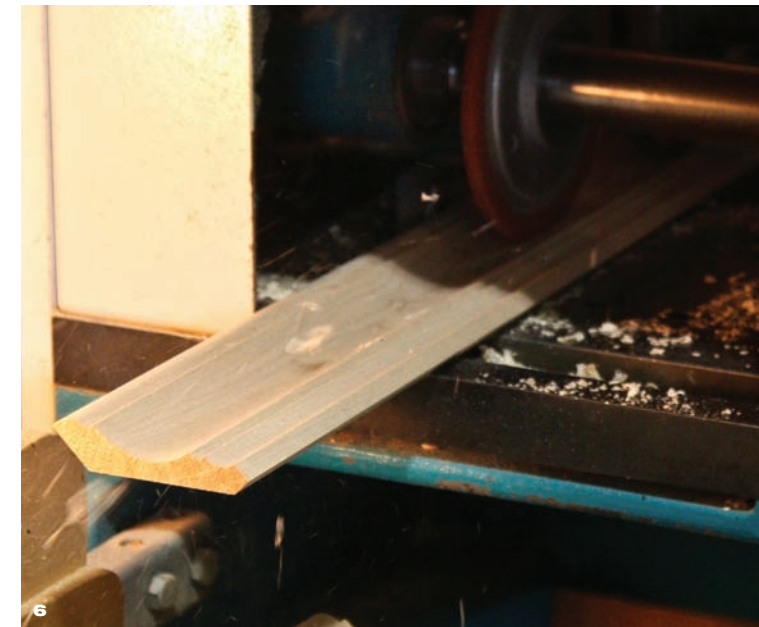
From the dawn of the first civilizations, wood has been a primary and essential natural resource. All cabinetmakers would probably agree that our craft begins with a romance with wood. We have a preoccupation with the uniqueness of grain, texture, smell and other tangible characteristics of this mysterious material. In the last century, advancements in plywood and veneer manufacturing, along with development of particle board (PBC) and medium density fiberboard (MDF), have changed the focus of using wood only in its original solid form. Although we are in the 21st century, our appetite for wood, the oldest and most renewable of materials, has never been greater. A myriad of domestic and exotic wood species are available to meet the most demanding design specifications and individual preferences. A global network of certified suppliers ensures a sustainable and consistent supply of natural wood resources for the future.







- 1** Plywood panels are carefully selected to meet quality grade and environmental specifications. All of our composite panels are constructed with no added formaldehyde adhesives.
- 2** Humidity in our plant and moisture content of lumber are carefully monitored and adjusted for quality control.
- 3** Dimensional lumber is sourced world wide to ensure we supply our clientele with the best materials available on the market.
- 4** Lumber is diligently sorted and graded for color and grain characteristics.
- 5** Computer-assisted saw maximizes yield of material.
- 6** Architectural moldings are manufactured in-house to meet exact project specifications.





## DOOR ASSEMBLY AND CABINET COMPONENTS

One of the benchmarks for most custom cabinetmakers is the ability to develop, manufacture and market styles that are not only unique but also follow the natural balance of design and engineering. Premier continues to be a recognized leader in the development of door styles for traditional, transitional and contemporary designs. These styles allow for various design options including framing profiles, center panels, drawer fronts, decorative mullions and glass inserts. Premier is committed to creating timeless products that will not only endure, but most importantly, will reflect the client's lifestyle and character.



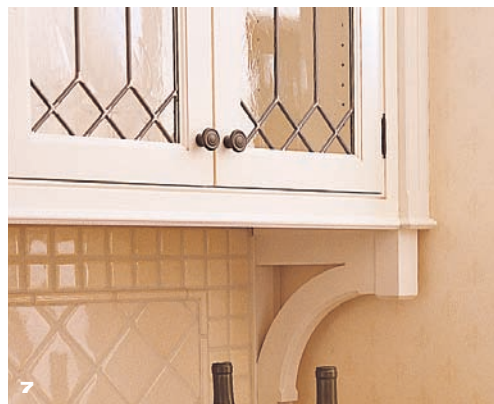




- 1** Arts and Crafts mullion doors reflect period styling and design authenticity.
- 2** Custom hand-carved moldings and matching center panel highlight our cabinetmaking.
- 3** Arched mullion details can be integrated into an entire run for geometric symmetry.
- 4** Crochted veneer on raised solid center panels add a new element of design artistry.
- 5** Pennsylvania German tombstone mullion doors demonstrate our heritage.



- 6** Unique Asian-rim door styles reflect our commitment to design innovation and execution.
- 7** Custom leaded glass door inserts are shown in our Victorian collection.
- 8** Complex radius moldings are designed for many applicable door styles.
- 9** Arched gothic mullions are defined by their detailed geometry and beautiful design.
- 10** Various center panel options offer flexibility to accent or alter any design.
- 11** Combining crochted veneer with a solid center panel allows for greater versatility in door styles.



- 12** Several different embossed, rosette onlays are available for our type "K" custom mullion doors.
- 13** Numerous inlays are available for both traditional framed and contemporary door styles.
- 14** Integration of metal frame with fumed veneer opens up an entirely new design platform.
- 15** Walnut "butterflies" can be added to authenticate our Arts & Crafts door style.





**16** Tight-fitting cope and stick joinery epitomizes the quality of our door construction.

**17** Exact machining, precise gluing applications and the fact that all joinery is fully-cured under pressure, result in uncompromised joint strength.

**18** Doors are constructed for specific cabinet openings and clearly identified at the beginning of the manufacturing process.

**19** Arched moldings are hand-fit to each assembly to ensure an exact fit and product longevity.

**20** Many doors require careful assembly to achieve the desired design appearance.

**21** Gothic mullions reflect the art and science of truly custom cabinetry.





## VENEER CAPABILITIES

Without a doubt, one of the proudest capabilities of Premier Custom-Built Cabinetry is our commitment, expertise and unmatched success in working with architectural veneer. With over 80 species of domestic and exotic veneers available, we are confident that we will not only meet, but also exceed, the expectations for even the most challenging projects. All aspects of the veneer operation are controlled internally, which in turn, allows us to integrate veneer on multiple surfaces, complex cabinet assemblies and unique design elements.

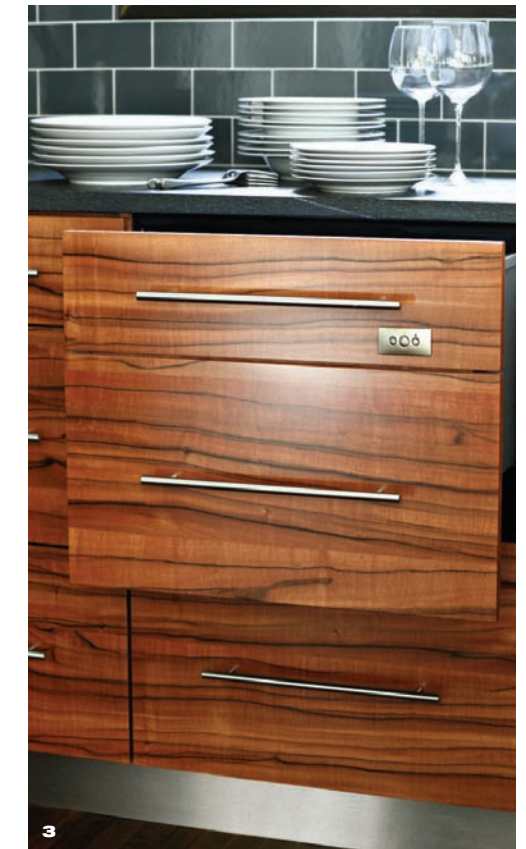
Designing with veneer is an intensely dramatic art form that typically leads to truly unique products. The following pages are a small sample of completed veneer projects.







- 1** Our in-house veneering department ensures center-balancing on all parts.
- 2** The Zebra wood veneer shown here is matched (from left to right) through an end panel, tall door, drawers and tall end panel.
- 3** Veneering and grain-matching appliance panels are no problem.







**4** Blueprint-matching highlights the unique characteristics of Madrona Burl creating identical mirrored images.

**5, 6** The gorgeous veining and grain patterns in European Applewood (5) and Paldao (6) lend themselves to horizontal lay-up.

**7** Careful attention is needed when selecting figured veneer for multiple items on the same elevation. This ensures consistency of color and veneer grain patterns.

**8** Vertical veneer grain-matching is shown on this highly customized Macassar Ebony file cabinet.

**9** Any veneer can be specified for frame-only, glass doors like the Wenge cabinetry shown.

**10** Random selected Fumed Oak matches throughout the base cabinet doors and drawers.

**11, 12** Quartered-figured Cherry veneer is book-matched in these Biedermeier designs.

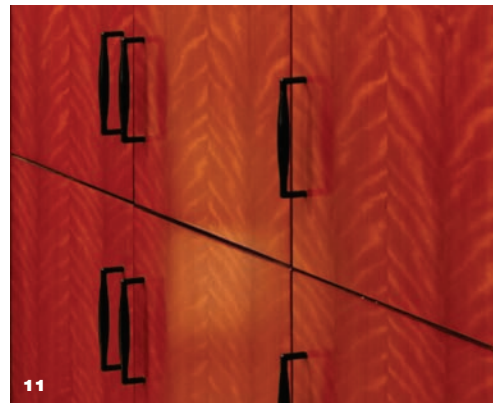
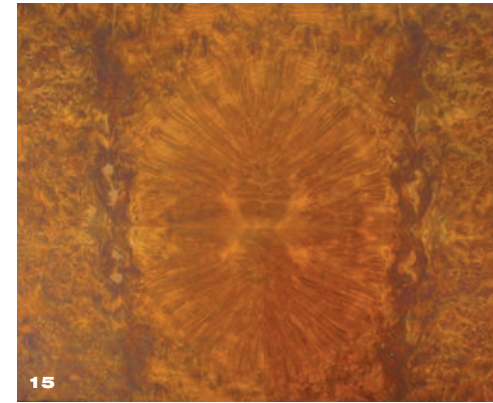
**13** Quartered-Figured Cherry veneer is executed as a book-matched, radial, sunburst center panel in this design.

**14** Book matched Fumed Oak runs vertically through a tall cabinet and custom television cabinet.

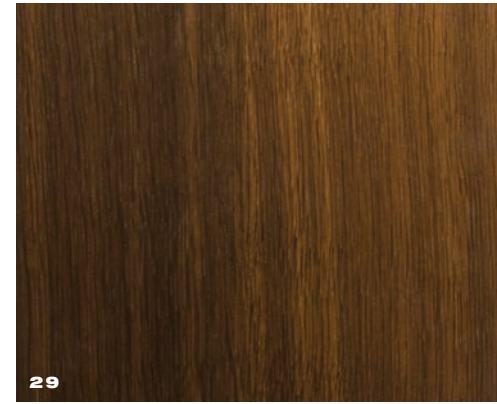
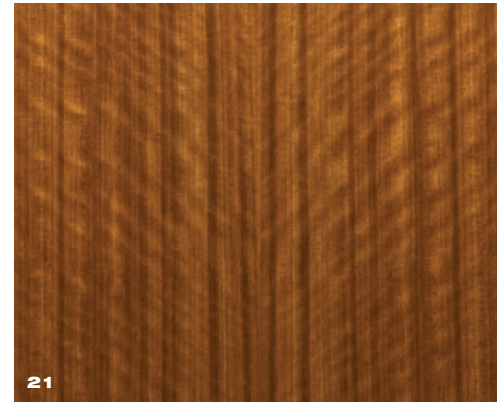
**15, 16** Highly figured burl and crocheted veneer shows the uniqueness and inherent beauty of natural wood veneer.

**17** The curved design of this radius hood displays the naturally beautiful features of this quartered-figured Walnut veneer.

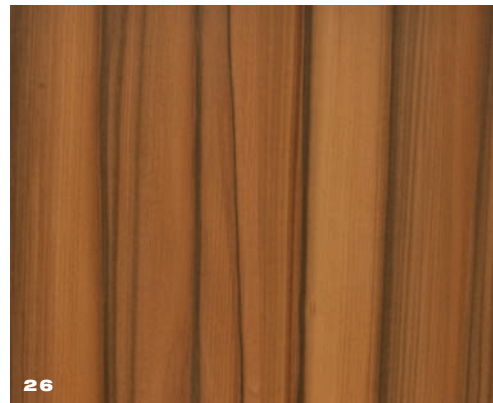
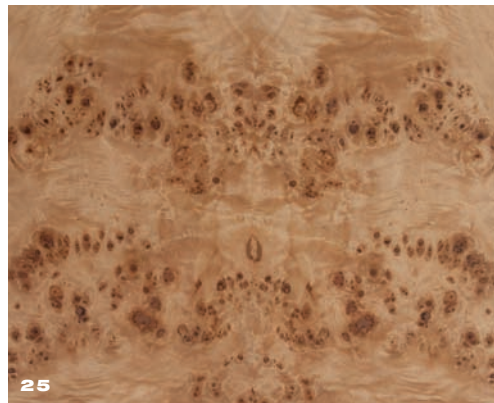
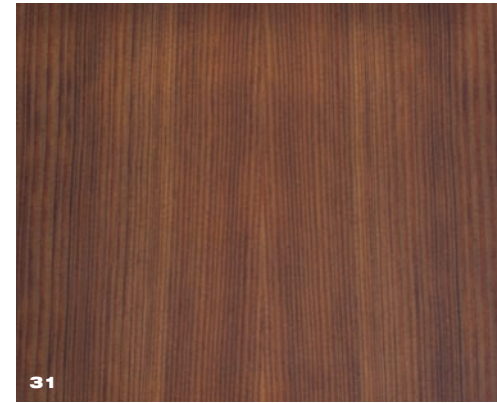
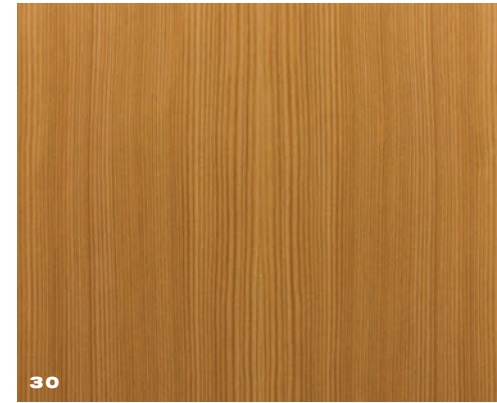
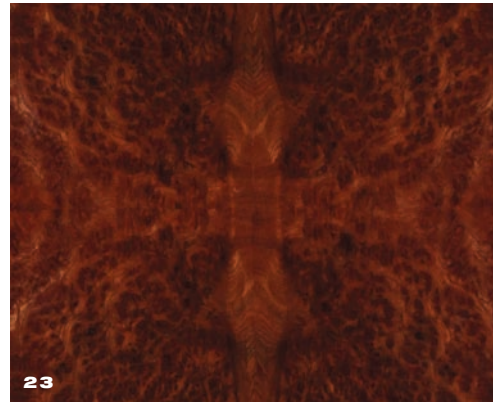
**18** Complex radial veneer work adds another design dimension to a project. This can be used to create incredibly unique focal point pieces.







- 19** English Sycamore
- 20** Paldao
- 21** Etimoe
- 22** Cherry – Quartered Figured
- 23** Carpathian Elm
- 24** Santos Rosewood
- 25** Mappa Burl
- 26** European Applewood
- 27** Lacewood
- 28** White Oak – Natural
- 29** White Oak – Fumed
- 30** Larch – Natural
- 31** Larch – Fumed
- 32** Eucalyptus – Natural
- 33** Eucalyptus Fumed







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**34** An extensive veneer inventory and access to a global supply network helps satisfy the demand of design expectations.

**35** Veneer elements are “sequenced” and matched to maximize the color, grain and design characteristics of each species.

**36** Pieces are custom-sized and sheered in-house.

**37** Before veneering, doors are constructed with a solid wood 3mm edge. This feature adds to the durability and overall appearance of the finished product.



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46

**38** Integration and sequencing of veneer on multiple surfaces is essential to proper design execution.

**39** Precise layout and machining help meet strict dimensional tolerances.

**40** Marquetry inlays and border options give almost limitless design possibilities.

**41** Hand-cut inlay miters allow for tight corner seams.

**42** Precise veneer layout and exceptional craftsmanship are evident in the finished product.

**43** After color, grain and veneer patterns are determined, veneer “leaves” are glued together.

**44** Hand seaming and gluing elements are necessary with certain types of veneer.

**45** Some veneer designs are one-of-a-kind and truly represent a client’s personal connection to their project.

**46** Careful design and layout of inlay and marquetry yield a uniquely designed panel.

**47** Every newly laid-up veneer panel is placed in our hot press to ensure a permanent bond of the veneer to the substrate.

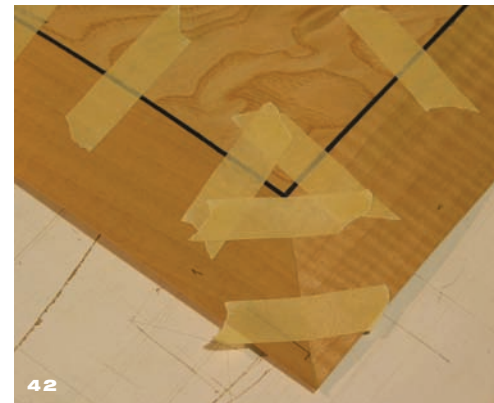
**48** Radius veneer work is accomplished in one of our many vacuum presses.



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**49** Complex projects are "staged" during manufacturing to help ensure proper field installation.

**50** Completed view of #49. Custom concave and convex radius door and cabinet applications can be engineered to meet any design requirement.

**51** Custom veneer elements can be integrated into cabinetry, countertop and architectural millwork.

**52** The completed project is certainly a testament to the designer's vision, craftsmanship of the manufacturer and the inherent natural beauty of wood.

**53** Careful engineering allows for the preservation of a product's design characteristics and functionality.

**54** In the completed view the combination of exotic veneers, natural wood and a multi-step finishing process creates an unparalleled product.





## ORNAMENTATION

Attention to detail, proportion and craftsmanship are vital to the overall design. By focusing on the importance of ornamentation as an element, we demonstrate the range and depth of our capabilities in both the art and craft of fine cabinetmaking. Whether it is the timeless grandeur of an early 19th century applique, present-day CNC machining technology or the bespoke beauty of a custom hand carving, we are confident in our ability to create products that exceed the client's expectations.







**1** An intricately, hand-carved hood mantel combined with an aged metallic finish gives the appearance of a forged bronze piece.

**2** A hand-carved beaded valance and applique-carved onlay are a perfectly balanced pair.

**3** Multiple stacked crown, dentil and bolection molding above a keystone are a signature of Early American Formal design elements.

**4, 5** A tall radius end panel with onlay, plinth and carved Guilloche moldings are classic elements of our French styling.

**6** Careful attention is paid to the integration of turnings, plinth and pilaster moldings to preserve balance and continuity.

**7** A stainless steel boot is added to this cabinet for a more transitional or contemporary feel.

**8** Many highly styled pilasters are available to accent project design.

**9** Ease of field installation is always considered when bunn feet are incorporated into a design.

**10** Stainless steel details are showcased on this hood.

**11** Multi-layers of crown molding were fully customized for this project.

**12, 13** As in the tall French corner detail, these French base pilasters allow for a refined style and continued design logic.

**14** While difficult to execute, incorporating details into radial and curved cabinetry is just one of Premier's custom capabilities.

**15** Custom fretwork can be added to most items for a unique and inspiring design.





**16** In this project, an antique carving procured by the designer was incorporated into a veneer fascia.

**17** Some designs are the result of combining multiple types of material for the final effect. We used pilaster inserts, embossed rosettes, composite appliques and multiple wood moldings, on this hood, to create the final product.

**18** A photograph of an antique piece of furniture was used to inspire this custom, hand carved claw foot.

**19** Planning is the essential item in the proper execution of ornamentation.

**20** Handwork is still used to ensure correct final fit and quality construction.

**21, 22** Special hand-carved pieces like this custom French-inspired island can be designed and included in your project.





## C A B I N E T   A S S E M B L Y

The importance of constant communication during the design and specification stages is clearly demonstrated during cabinet assembly. Pre-assembly of entire cabinet elevations, using full-scale templates, is often required to ensure proper job site installation. All elevation assemblies are carefully reviewed to make sure the design intent is achieved.



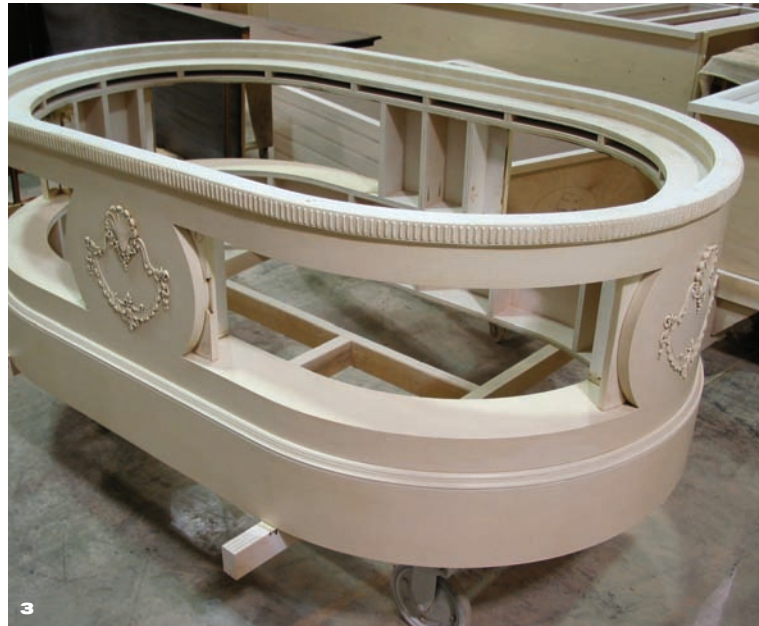




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- 1** Often appliances, like this dishwasher, are sent to us for integration into the cabinetry to ensure a proper fit.
- 2** Cabinet assemblies with moldings that run continuously through elevations can be set-up and installed at the factory to ensure a seamless field installation.
- 3** Execution of a complicated design requires the use of many types of products and manufacturing processes. Tub surrounds can integrate motor access panels for ease of maintenance.
- 4** Interior components are designed to maximize functionality and maintain design aesthetics.
- 5** Entire architectural millwork assemblies can be constructed at our shop. Transition of plinth moldings, alignment of center panels and allowance for field scribe are easily identified.
- 6** This seating banquette was designed and pre-fit to the end of the kitchen island.



6





**7** Highly customized dressing room cabinetry in flat-cut Walnut and Carpathian Elm Burl is seen during construction in our assembly department. Fifteen-inch diameter bun feet are being pre-fit to the bottom of tapered columns.

**8** Flat-cut Walnut doors with burl Carpathian Elm Burl veneer center panels are fit to each individual cabinet opening. All the cabinetry is inspected for wood and finish consistency. Entire sections of canopy with crown, dentils and custom pilasters are assembled at the factory.

**9** This detail photo of the dressing room was taken after installation on the job site.

**10** Final photo of all the cabinetry and custom millwork. The scope and magnitude of this project can be clearly seen. This project was a result of the efforts of a very discerning client, a designer, an architect with great vision and a manufacturer with limitless capabilities.

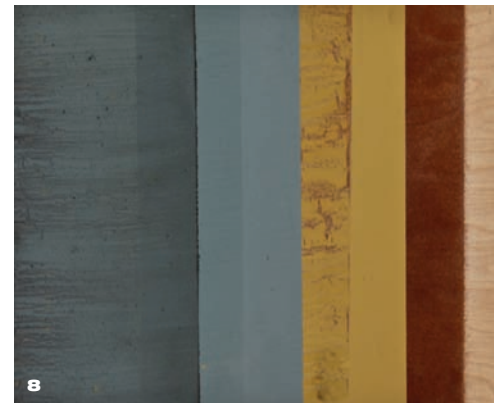
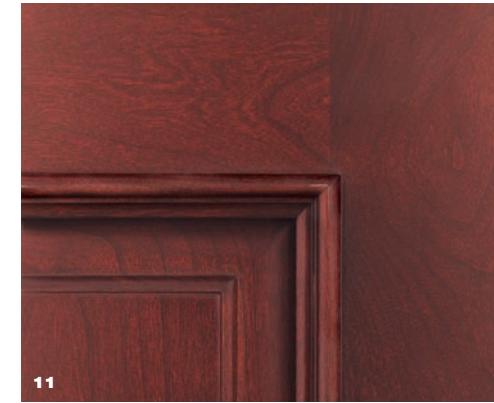


## FINISHING

Premier Custom-Built Cabinetry offers an extraordinary array of the finest finish and coating options available. Ranging from historic to contemporary looks, our finishing specialists use various techniques to create everything from timeworn, distressed to high-gloss finishes. With over five thousand custom colors to date, we are confident in our ability to create one-of-a-kind finishes for your most discerning clients.







- 1 Detailed handwork using traditional cabinet scrapers is one of the first steps in ensuring a flawless finish.
- 2 If distressing is required, it is done per piece to ensure consistency and preserve the natural worn look.
- 3 Application of glaze is carefully done to achieve the desired effect.
- 4 Using small sanding benches, each cabinet receives vigilant attention for proper finish.
- 5 The formulation of color is both a science and an art form. We are known industry wide for our ability to master this often difficult process.
- 6 Many finishes and coatings like this high-gloss, rub and buff topcoat require hand polishing to achieve their maximum sheen.
- 7 Glazed doors and drawer fronts are staged per elevation during finishing as a quality control process. Each cabinet part is constantly compared to the customer approved color sample.
- 8 Many of our finishes require multiple steps to achieve the desired final appearance.
- 9 Maple door in our "Mystic" finish system. Semi-opaque colors expose a hint of the natural characteristics of the base wood.
- 10 Paint grade door, finished in our Milk Paint system, is hand-brushed, creating depth and texture.
- 11 Cherry door in our "Crystal" system. A dye stain and pigmented wiping stain combination create a more uniform appearance.
- 12 Paint Grade door finished in our "Bristol" system. A mature care worn appearance.
- 13 Mahogany door finished in our "Country Rustic" system. A pigmented wiping stain with a dusting glaze.
- 14 Paint Grade door finished in our "Antique" system. Richly textured layered paint over heavy wear and finish breakdown.



## INTERIOR ACCESSORIES

Traditional Shaker philosophy states: *“Don’t make something unless it is both necessary and useful; but if it is both necessary and useful, don’t hesitate to make it beautiful.”* At Premier, a balance is created among innovation, style and logic with the design of all interior cabinet accessories. Each accessory is engineered to maximize space, improve functionality and satisfy the individual needs of each client. A long history of continual product development has created an exhaustive selection of “standard” interior accessories.







- 1 Double tier, independently working cutlery inserts maximize storage and organization.
- 2 Finger-jointed drawer box crafted in maple with walnut accents are standard offerings.
- 3 Combining the traditional wood cutlery insert with tapered stainless steel inserts allows for easy cleaning and fits nicely in a transitional style.
- 4 A custom pullout shelf was specially designed, engineered and made for a toaster oven.
- 5 Many spice, utensil and plate storage options are available to satisfy the client's expectations.





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9



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- 6 Vegetables are conveniently stored in these perforated stainless steel drawer inserts.
- 7 Chrome wire, brushed steel or wood options are available for blind corner storage units.
- 8 Custom-sized waste bin pullout units are intended to fit the requirements of waste and recycling needs.
- 9 Pullout base storage units are available to meet kitchen cleanup requirements.
- 10 Premier offers many different pullout pantry solutions including adjustable wood shelving. Plexiglas sides allow for easy access.



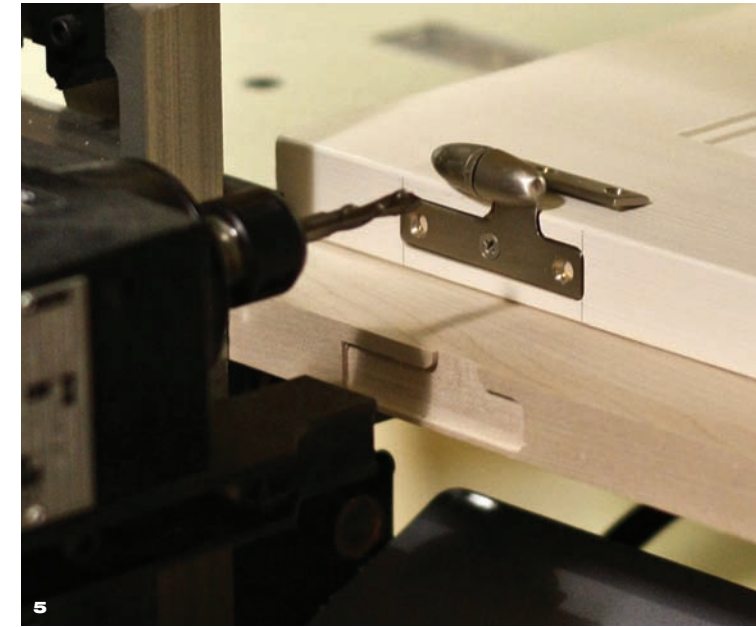
## ATTENTION TO DETAIL

It is certainly true that sometimes the smallest details can make the biggest difference. The obvious elements of any given design are usually the easiest to execute. At Premier, we take pride and responsibility for the fact that the same level of commitment and expertise goes into everything—the cabinetry, millwork, finishing, interior accessories and decorative hardware.

Seamlessly incorporating functional components like electrical outlets is one way we can keep your “form” without losing function! Premier offers many ways to incorporate or “hide” outlets, one of which is shown here.







- 1** To reduce damage and increase longevity, Premier developed stainless steel “wear strips” for the backs of waste can pullout units and dishwasher panels.
- 2** Custom knife inserts are sleek, stylish and help you keep track of your cutlery.
- 3** Glass door retaining molding is redesigned for each door style and insert thickness. This allows for unobstructed clearance on the inside of the cabinet.
- 4** Premier led the industry when implementing offset cabinet floors creating strong and resilient doorstops. Additionally, the silent closure of rare, earth-magnetic catches clearly demonstrates our attention to the smallest of details.
- 5** Precise routing of complex hinges like this olive knuckle maintains consistent edge margin dimensions.
- 6** Integrated, but removable front hood wains panel allows for easy access on job site for blower maintenance.





## H A R D W A R E , G L A S S , M E T A L W O R K , S T A I N L E S S S T E E L

Most cabinetmakers limit their craft to working only with wood. At Premier it is our pleasure to work with all types of materials. The integration of custom glass, hardware and metal accent accessories during the manufacturing process captures the overall design intent with greater accuracy. The popularity of using alternative materials has grown steadily in the last several years and Premier continues to be a leader in product development in this exciting frontier. By the time this book reaches your hands, it's certain that Premier will have worked with even more materials than what's shown in the following pages.







1



2



3

- 1** Stainless steel, custom-cut frosted glass, solid wood and veneer are all visible in this Mizuki style kitchen.
- 2** Detailed view of a stainless steel flange on the bottom of the Mizuki hood from page 64. Most of our hoods are shipped to the client with a fully lined stainless steel bottom and blower unit installed.
- 3** Stainless steel mullions are custom cut, shaped and fit to this door.
- 4** Plated steel wraps around the face frame of this cabinet for an elegant, transitional look.



4





- 5** Wrought iron bracket custom designed for seating area of island.
- 6** Iron inserts on rift-cut oak cabinetry. Integration of these pieces can be very difficult and time consuming when attempted at the job site.
- 7** Custom leaded glass inserts for a "Victorian" kitchen project.
- 8** Custom, hand-forged steel wraps this one-of-a-kind metal and rustic Butternut hood. Our strong working relationship with highly skilled artisans allows us to offer unique products.
- 9** Unique hardware options are not limited to wood and metal. Our only limitations are your imagination.



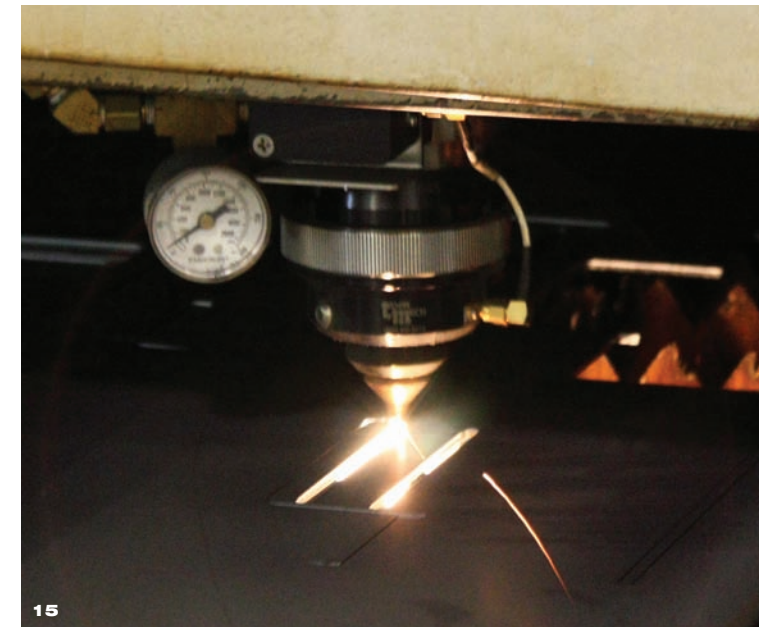


**10** Stainless steel and metal accents can be incorporated into many aspects of cabinetry. Here, a mirrored-stainless accent strip with matching hardware is flawlessly integrated into a Fumed Larch door and drawer.

**11** An extensive amount of time is required to hand buff the finish on this polished stainless steel door with glass center panel.

**12, 13** Stainless steel double-pan doors are custom-fabricated and prepped for a cabinet installation.

**14, 15** Our metal fabricating capabilities include the latest in welding and laser burning technology. This allows us to custom manufacture all the pieces needed to execute your project.





## L I G H T I N G

State of the art lighting options are part of Premier's offering and include both interior and under-cabinet solutions. Our patented LED lighting technology can be attached to adjustable shelves, installed above drawers and rollouts or positioned vertically or horizontally in cabinet sides and floors. Whether you are looking for task lighting or simply want to create ambiance in your room, Premier has a beautiful lighting package to fit your every need.







- 1 Our patented lighting in our adjustable shelving is the easiest solution to light any cabinet.
- 2 Adjustable shelving in a pullout pantry.
- 3 Lighting a wine cabinet and accent lighting highlights ceramic bowls.
- 4 Under-cabinet lighting and cabinet lighting highlight glassware.
- 5 Even the far reaches of blind corner cabinets are lit for all to see!





## P O R T F O L I O

We often hear *“There’s no such thing as an ordinary kitchen at Premier.”* As we have quietly worked on the perfection of our craft, our projects have grown in their sophistication and originality. This uniqueness and originality form the foundation for the relationship among Premier Custom-Built Cabinetry, our design partners and their clients. The following pages contain what is considered our design portfolio.

Each of the design styles grew out of academic research, then subsequent adaptive design and engineering. This section gives us the opportunity to present accomplishments, demonstrate manufacturing competencies and provide you a collective sampling of projects to share with your prospective clients. These finished projects showcase our capabilities in both the art and craft of making fine, custom cabinetry.







Premier's English style offering draws from elements that range from classic to country cottage and is influenced by the furniture of Charles II through the reign of Queen Victoria. English inspiration details can include twist and trumpeted posts, bun feet and beautifully detailed moldings. Vertical lines, open shelving, columns and carvings can also dovetail with English styling.

**1** Beaded paneling and open cabinetry are both English features that merge the island and perimeter cabinetry. Various English influenced valances also inspire this classic-styled setting. **2** A detailed view of this Cherry island displays our English Cottage styled drawer faces, custom wood turnings and bead board paneling, which all demonstrate classic English characteristics.





Our French cabinetry style group is inspired by two design influences: French Royal and French Provincial. French Royal spanned the era of Kings Louis XIV – XVII, a period where curved lines, elaborate ornamentation and asymmetry became the rule. French Provincial design is less elaborate. Simple scalloped carvings and cabriole legs reflect design outside the influence of the Kings' court.

**1** With curved moldings, elaborate onlays and Renaissance-styled pilasters, this space leans toward the French Royal era. The perimeter is dressed with our Westminster door and finished with a distressed, paint-and-glaze finish system. **2** Though a lighter color finish was specified in the pantry, the matching door styling, hardware and design beautifully identify with the kitchen.





Renaissance Eclectic is an all-encompassing design designation loosely based on Italian Renaissance architecture as it draws from French, Regency and other classically influenced designs. Heavy and ornate, furniture and cabinet proportions are typically large, creating an overall feel of Old World splendor. **1** The hood is a stand-alone masterpiece, incorporating butternut and weathered

metals. Both butternut and Cloister painted cabinetry were specified on the perimeter. The multi-purpose island, separated into three sections, works great for casual dinners, food prep and entertaining. **2** Custom center panels, moldings and door applications make nearly every cabinet unique.





1



2

Colonists were largely influenced by the Jacobean style that was then in vogue in Europe. Settling in the New World, they had to forego luxury and develop what was functional. The necessities of life had to be literally carved out of the wilderness. Their furniture reflected the simple and often austere life of these people. Premier's Early American Country designs follow the simple lines and "no frills" styling

of the furniture crafted by our Early American ancestors. 1 The perimeter of this bar/pantry features our Jamestown finish system and incorporates such country details as chicken wire, bead board back splash and shaker style turnings. The island dons White Oak and a stain-and-glaze finish system. 2 Solid wood-planked drawers, tapered furniture legs and a farmhouse sink fit the country style design.





The Early American Formal style is everything its name suggests. A blend of domestic natural materials, traditional influences, inspiration and the simple determination of the settlers of a new land, it represents the sophisticated side of young America. **1** Our Empire door style on American Black Cherry wood is finished with a stain-and-glaze finish.

**2** A massive cooking hearth dominates the room. The designer uses an intricate combination of panels, turnings and layered molding courses to stunning effect.





Restrained elegance gave way to eclectic opulence during the mid to late 19th century, as innovations in manufacturing opened new possibilities for architectural decoration and furniture. Victorian revivals include Renaissance, Gothic, Greek, Italianate, Romanesque and Oriental styles. Detail is piled onto ornament in combinations that are at once incongruous and delightful. Inventive and often extravagant, Victorian is among the least rigid of styles.

**1, 2** A simpler version of Victorian, this space utilizes classic Victorian features like rope and cornice moldings and the Italianate-styled brackets found throughout the space.





The Arts and Crafts movement emerged during the late-Victorian period in England, the most industrialized country in the world at that time. Anxieties about industrial life fueled a positive reevaluation of hand-craftsmanship and society. The Arts and Crafts movement did not promote a particular style, but it did advocate reform as part of its philosophy and

instigated a critique of industrial labor. **1** Strong Arts and Crafts details, such as wide door framing with horizontal mullions and vertical center stiles, are visible throughout the space. **2** Our Athena door style, displaying some Arts and Crafts characteristics, is visible throughout the island and cooking area.





Pennsylvania German is a unique combination of folk art and uncompromised craftsmanship. It represents the legacy of fine cabinetmaking in rural eastern Pennsylvania during the 17th and 18th centuries. Designs are considered sturdy in their overall proportions but often have curiously delicate details. **1** This kitchen shows its rich heritage with beautiful hand-painted motifs, tombstone style raised-panels

and selection of eastern-raised domestic hardwoods. **2** A German cupboard, or *shrank*, was a distinctive piece, usually massive in size and either painted or finished naturally.





Rooted in the Beaux Arts style of design, Stanford is a combination of classic architectural lines and modernist elements. A cabinetry design system, the Stanford collection boasts refined details while integrating bold proportions, creating a look that works perfectly in both traditional and transitional settings. **1** A specifically designed bead detail on the doors and cabinet cases sets

Stanford apart from Premier's other style categories. An ideal choice for either paint or stain finishes, this versatile collection lends itself to a variety of individual tastes and style preferences. **2** Dishwasher detailing the Stanford style drawer head.





The Biedermeier style is a simplified interpretation of the Empire and Regency styles. Based on utilitarian principles, this influential style of furniture design came from Germany during the 19th century and was the first style in the world that emanated from the growing middle class. 1 The use of carefully matched natural wood veneers and occasional black accent details characterize the

Biedermeier style. 2 This understated kitchen achieves a quiet elegance using carefully balanced proportions. A well-executed Biedermeier project is a classic statement of contemporary urban sophistication.





Clean lines, modern, fresh, all describe Premier's contemporary cabinet offering. Add to that the most current selection of materials such as custom finishes, glass, metals and leather and you have a palette that's more than just leading edge, it's design forward!

**1** Clean lines, sleek cabinetry, stainless steel and integrated appliances make for a fresh but sophisticated feel. **2** The cabinetry was designed and built to match the beauty of this room's view.





The Mizuki design style is inspired by both Japanese folk houses and traditional cabinetry known as *tansu*. The simple forms and patterns of Mizuki vary in rhythm and repetition to create balance and harmony. ■ Mizuki styled doors and cabinetry are dressed in

Walnut and finished in a stain-and-glaze finish system. ■ Its appeal is growing as modernism enjoys a resurgence of popularity among today's discerning clients.





Premier's Glasgow collection is based on the architectural philosophy and buildings of renowned architects Charles Rennie Mackintosh and Eliel Saarinen and their expressions of the vertical pilasters, curves and horizontal elements. **1** In this Glasgow space, Walnut

cabinetry wraps Traditional Painted cabinetry in what we call "Sleeved Inset." **2** A detail view shows the architectural elements of our Glasgow collection.





In May of 2013, Premier entered the outdoor kitchen industry as this project introduced Premier's Outdoor Kitchen Collection. Our collection embraces the same philosophy as the rest of our cabinetry: *If you can dream it, we will build it.* With various wood, material and styling options, our collection is versatile and fully customizable. 1 This kitchen showcases elements of durability, style and functionality while the teak and stainless steel cabinetry create a stylish, moisture-resistant exterior. 2 Powder-coated drawers and components accent the interiors and embraces the Teak and stainless exterior.



## DESIGNER CREDITS

### GLEN ALSPAUGH COMPANY

St. Louis, Missouri  
20-3, 78, 79, 82, 83

### BAILIWICK, INC

Naples, Florida  
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### BELLA CUCINA DESIGNS, LLC

Sylvan Lake, MICHIGAN  
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### BLUEBELL KITCHENS

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### DEANE INC

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### EXQUISITE KITCHEN DESIGN

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### KITCHEN & BATH CONCEPTS OF PITTSBURGH

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### PREMIER CUSTOM-BUILT CABINETRY

Showroom, Plant, and Job Photography  
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### DETAILS BY LINDY WEAVER DESIGN ASSOCIATES

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